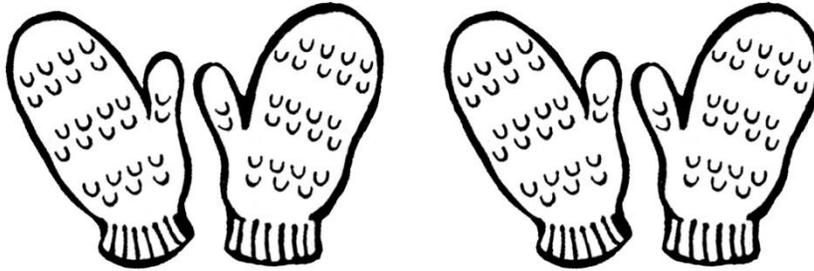


Master 90a

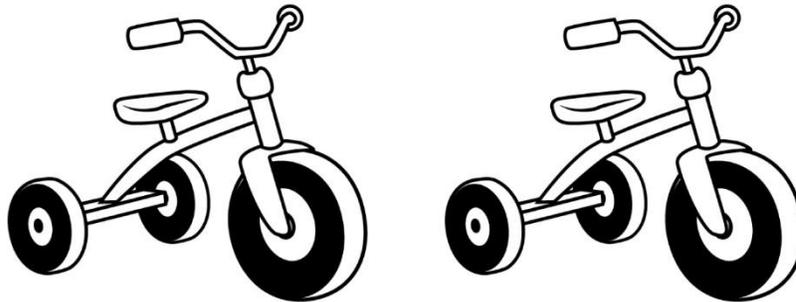
Common Doubles



$$1 + 1 = 2$$



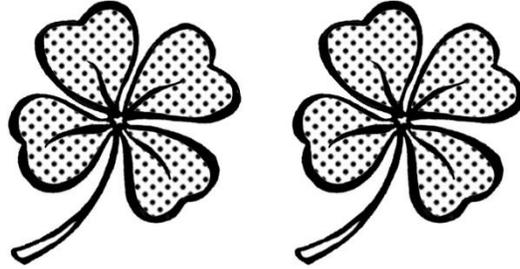
$$2 + 2 = 4$$



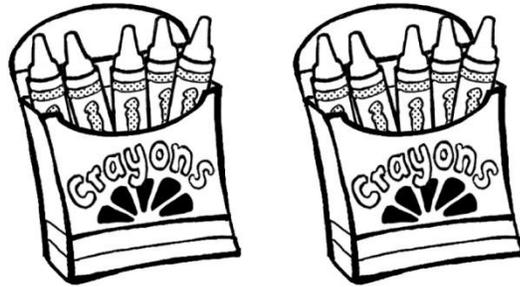
$$3 + 3 = 6$$

Master 90b

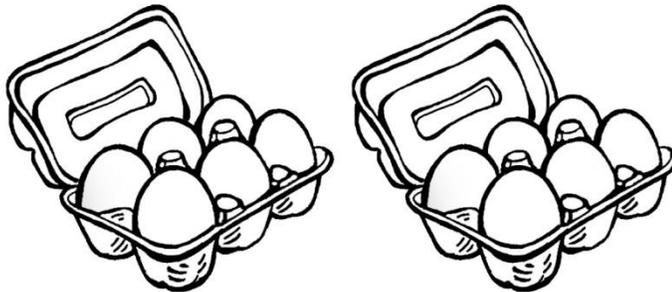
Common Doubles



$$4 + 4 = 8$$



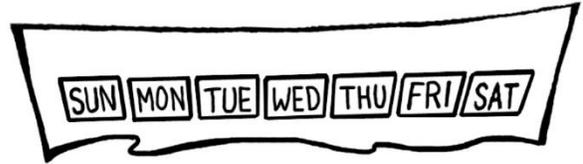
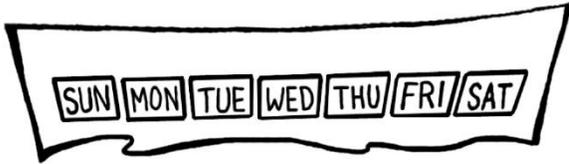
$$5 + 5 = 10$$



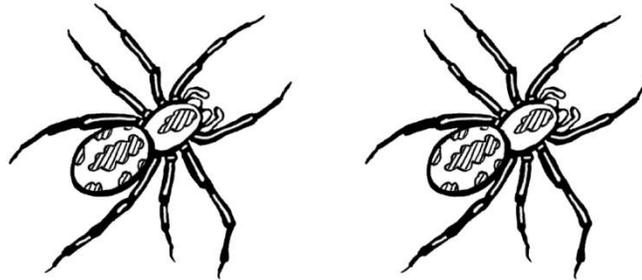
$$6 + 6 = 12$$

Master 90c

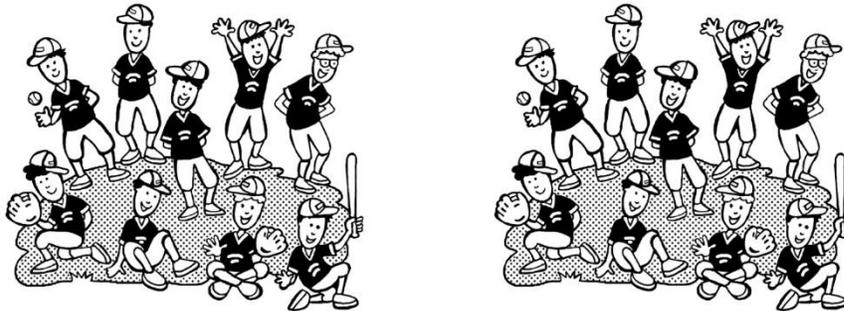
Common Doubles



$$7 + 7 = 14$$



$$8 + 8 = 16$$



$$9 + 9 = 18$$