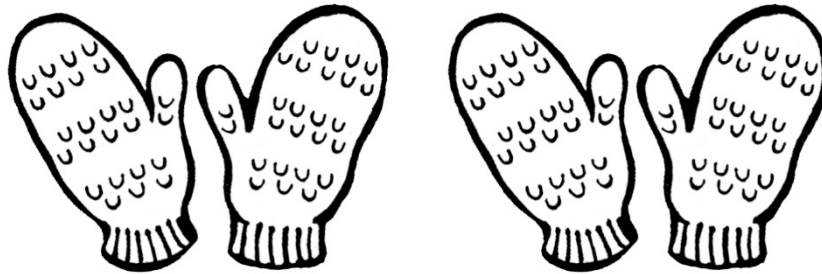


Fiche 90a

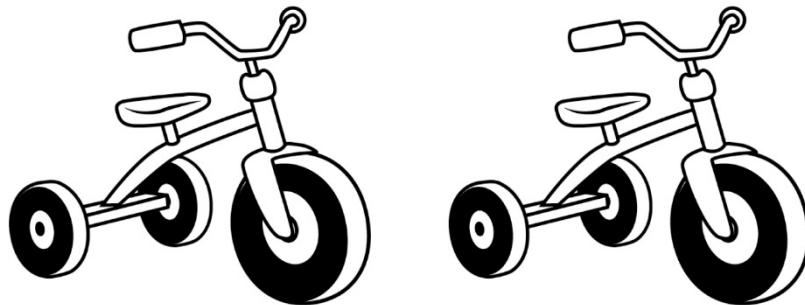
Des doubles communs



$$1 + 1 = 2$$



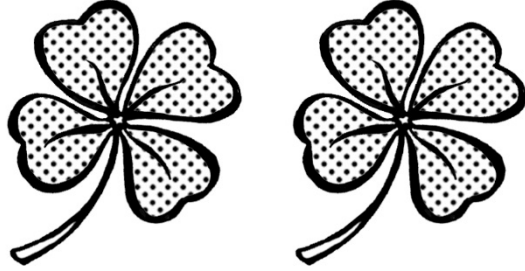
$$2 + 2 = 4$$



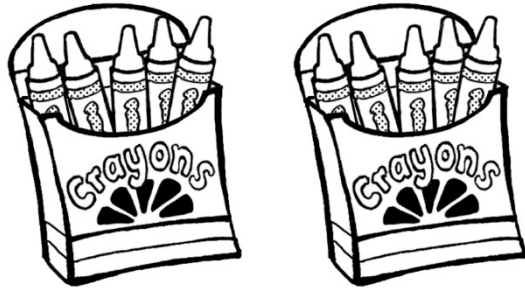
$$3 + 3 = 6$$

Fiche 90b

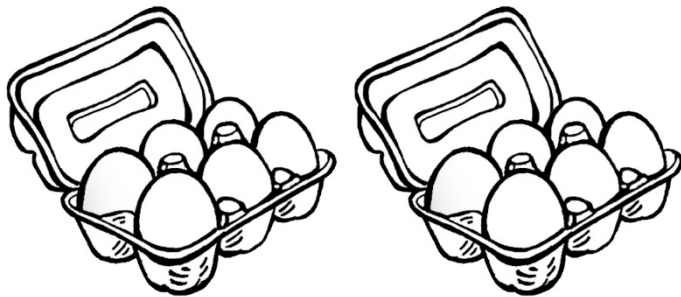
Des doubles communs



$$4 + 4 = 8$$



$$5 + 5 = 10$$



$$6 + 6 = 12$$

Fiche 90c

Des doubles communs



$$7 + 7 = 14$$



$$8 + 8 = 16$$



$$9 + 9 = 18$$