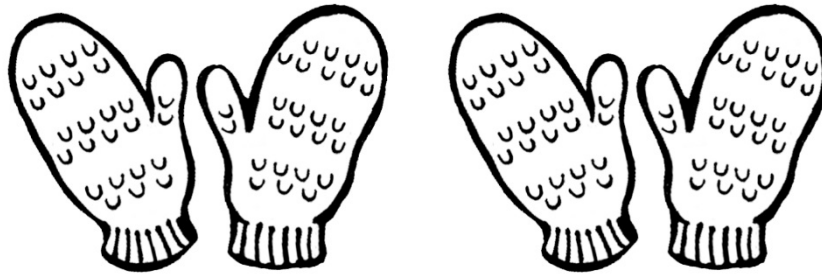


Fiche 81a

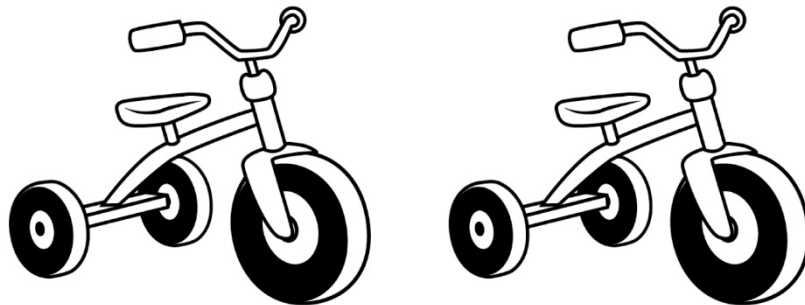
Des doubles communs



$$1 + 1 = 2$$



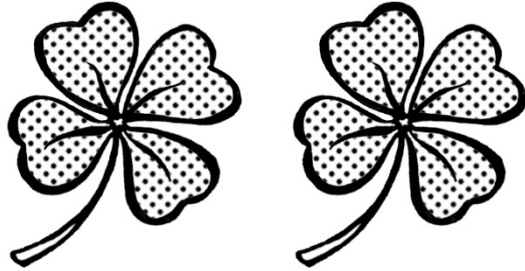
$$2 + 2 = 4$$



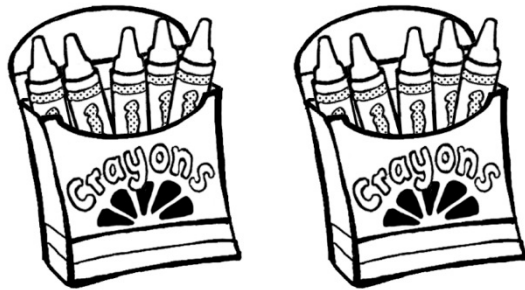
$$3 + 3 = 6$$

Fiche 81b

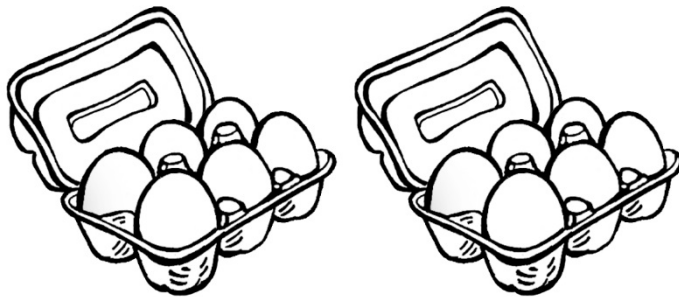
Des doubles communs



$$4 + 4 = 8$$



$$5 + 5 = 10$$



$$6 + 6 = 12$$

Des doubles communs



$$7 + 7 = 14$$



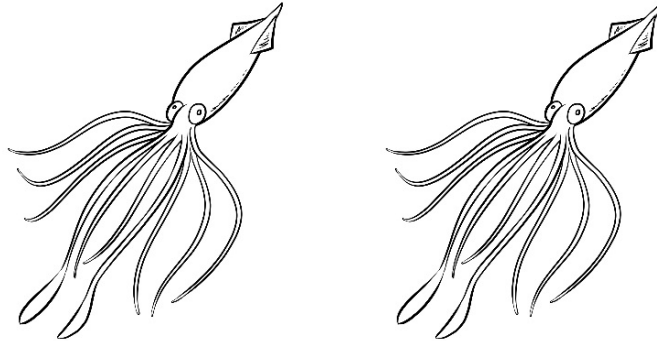
$$8 + 8 = 16$$



$$9 + 9 = 18$$

Fiche 81d

Des doubles communs



$$10 + 10 = 20$$